

**MITSUBISHI ELECTRIC
HYDRONICS & IT COOLING SYSTEMS S.p.A.**

IT COOLING

CHILLERS

TR-W-Z

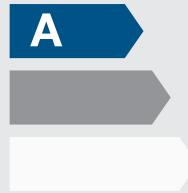
HIGH EFFICIENCY WATER
COOLED CHILLER, WITH OIL-FREE
CENTRIFUGAL COMPRESSOR,
FROM 246 TO 4549 KW



**“LOGIC WILL GET YOU FROM A TO B.
IMAGINATION WILL TAKE
YOU EVERYWHERE.”**

Albert Einstein
Internationally
renowned physicist
(1879-1955)





NEGLIGIBLE INRUSH CURRENT

The start up in-rush current of water source chillers with oil-free centrifugal compressors is only 2 Amps! This provides for a more favourable selection of the line power systems.

COOLING DEPENDABILITY AND EXTENDED LIFETIME

Designed for continuous operation, TR-W-Z meets the needs of the uninterrupted industry. Devoted devices and functions maximize the unit's uptime even in case of emergency circumstances.

UNRIValed EFFICIENCY

Water source chillers with centrifugal oil-free compressors show competitive full load and outstanding partial load efficiency, enabling them to reach and exceed any values of efficiency established by HVAC's most common protocols.

**ONLY IMAGINATION COULD LEAD TO IMPROVE
THE ALREADY BRILLIANT TECHNICAL FEATURES OF OIL-FREE
CENTRIFUGAL CHILLERS AND CONCEIVE:**

TR-W-Z

THE SOLUTION BEYOND THE LIMITS OF TRADITIONAL DESIGN

Drawing on over 10 years of experience in units with oil-free centrifugal compressors, TR-W-Z overcomes the limits of traditional design and presents itself as the right solution for any project and application requirements.

✓ Countless design combinations

to satisfy any specific project and application needs.

✓ Dedicated operating range

for the installation in low or high condensing temperature applications.

✓ Wide cooling capacity range

thanks to a coverage never seen before, from 246 kW to up to more than 4 MW.

✓ Bespoke selection software

developed for the selection of the most competitive product, without sacrificing any demands.

✓ Flexible configuration

with the horizontal or diagonal layout of the exchangers.

✓ Brilliant full load and seasonal efficiencies

EER exceeding 6,6 and ESEER over 10,2 (gross values).

TR-W-Z

**NO COMPROMISE.
THE BEST SOLUTION
FOR ANY PROJECT**

COUNTLESS DESIGN COMBINATIONS

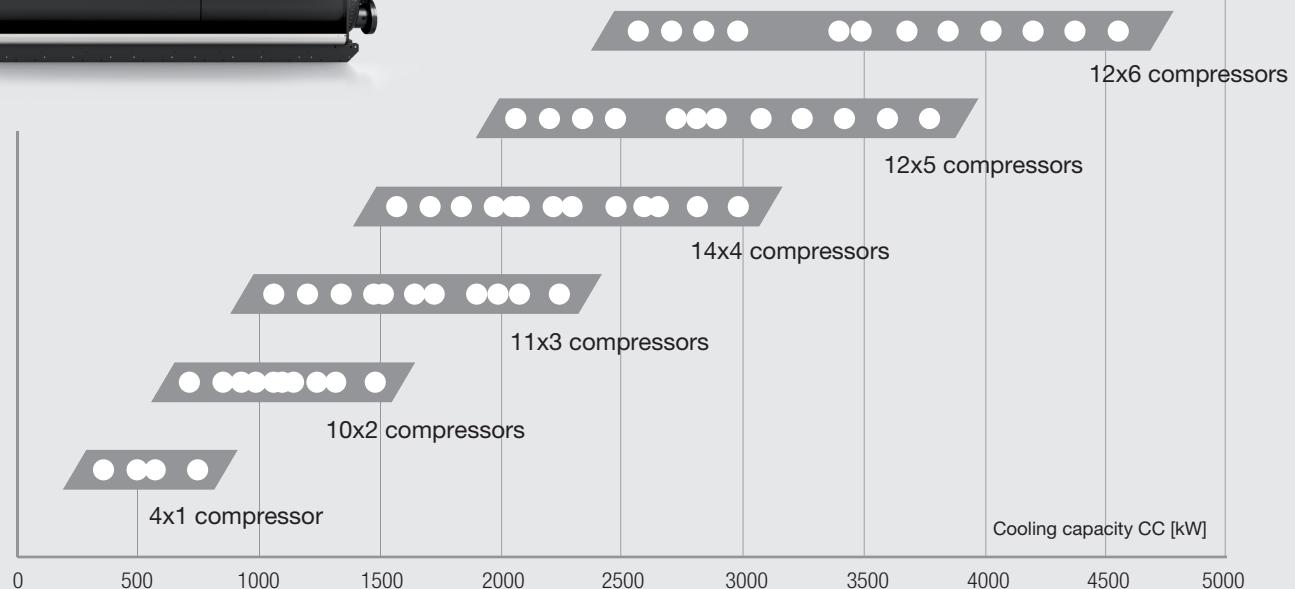
TR-W-Z is designed to host from 1 to 6 centrifugal oil-free compressors, also allowing to combine different sizes of compressors. Each set of compressors matches one of the 6 new couples of heat exchangers (flooded evaporator and shell and tube condenser) created exclusively for TR-W-Z

with the goal of reaching unequaled heat exchange performance.

The result is a range of 63 possible combinations, able to meet any specific project and application needs.



63 SIZES



Data referred to the following working conditions: Evap. 12/7°C - Cond. 30/35°C (EN14511) - Max compr. Speed.

WIDEST RANGE OF COOLING CAPACITY

**TR-W-Z comes with a coverage never seen before:
from 246 kW to more than 4 MW.**

Whatever the demand for cooling capacity, this unit is the answer to all comfort, process and IT Cooling applications where utmost reliability and unbeatable performance are the key drivers.



CENTRIFUGAL

246

4549

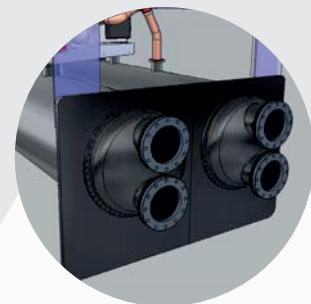
kW



FLEXIBLE CONFIGURATION

In TR-W-Z you can choose between horizontal or diagonal layout of the heat exchangers, with dimensions that favor the overall compact size in height or in width.

The water connections of both heat exchangers can be deployed either on the right or left side, to fit the most diverse HVAC system requirements.



Heat exchangers with horizontal alignment

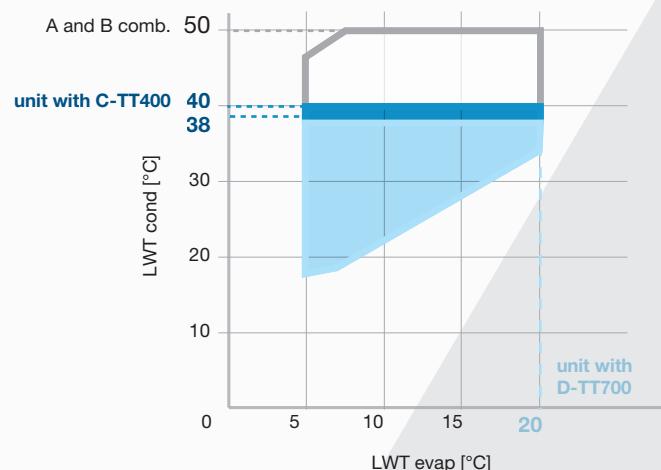


Heat exchangers with cross alignment

DEDICATED OPERATING RANGE

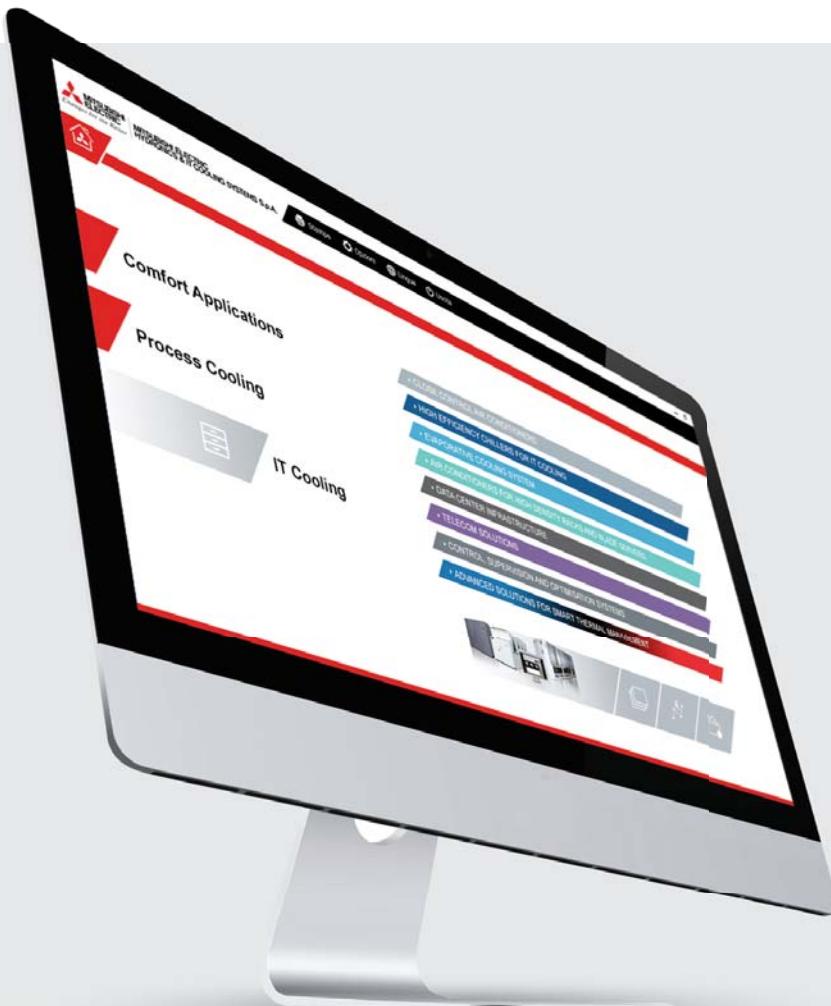
TR-W-Z features several combinations of compressors to be installed both in applications working with a low condensing temperature (cooling towers, surface water) and in systems at the highest temperature involving the use of dry coolers.

Evaporator leaving water temperature up to 20°C makes the TR-W-Z the most suitable solution for the needs of IT cooling systems and for industrial processes.



ELCAWORLD

Your targeted product selection



Thanks to the exclusive ELCA STUDIO software, TR-W-Z can be selected according to the specific customer requirements.

Whatever the cooling capacity requested, the software proposes several design alternatives:

- ✓ with a different number and type of compressor (i.e.: units with different initial investment value, different dimensions and different noise levels)
- ✓ with different capacities (from 100% meant as the maximum speed of the compressors down to 70%)
- ✓ with full load efficiency EER values greater than 6,6 *
- ✓ with seasonal efficiency ESEER values greater than 10,2 * (IPLV up to 11,2)

* gross values, @ 12/7 and 30/35°C

Whatever the value of cooling capacity, a choice of several proposals is available.

IPLV up to 11,2

The AHRAE 90.1-2013 regulation, which is usually close to the LEED protocol, establishes the minimum levels of efficiency (at full and seasonal loads) of chillers installed within the building.

The TR-W-Z efficiency levels are so high to meet and overcome all the requirements set by the law, delivering better results (values in accordance with the 'path B', valid from January 2015):

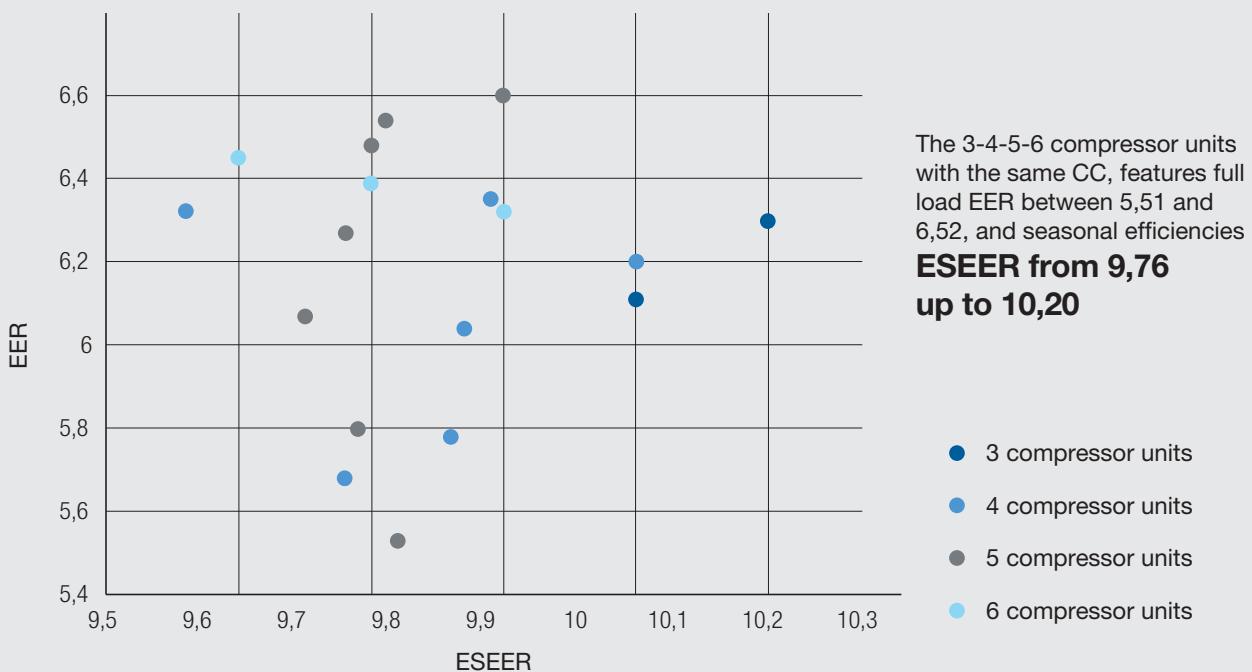
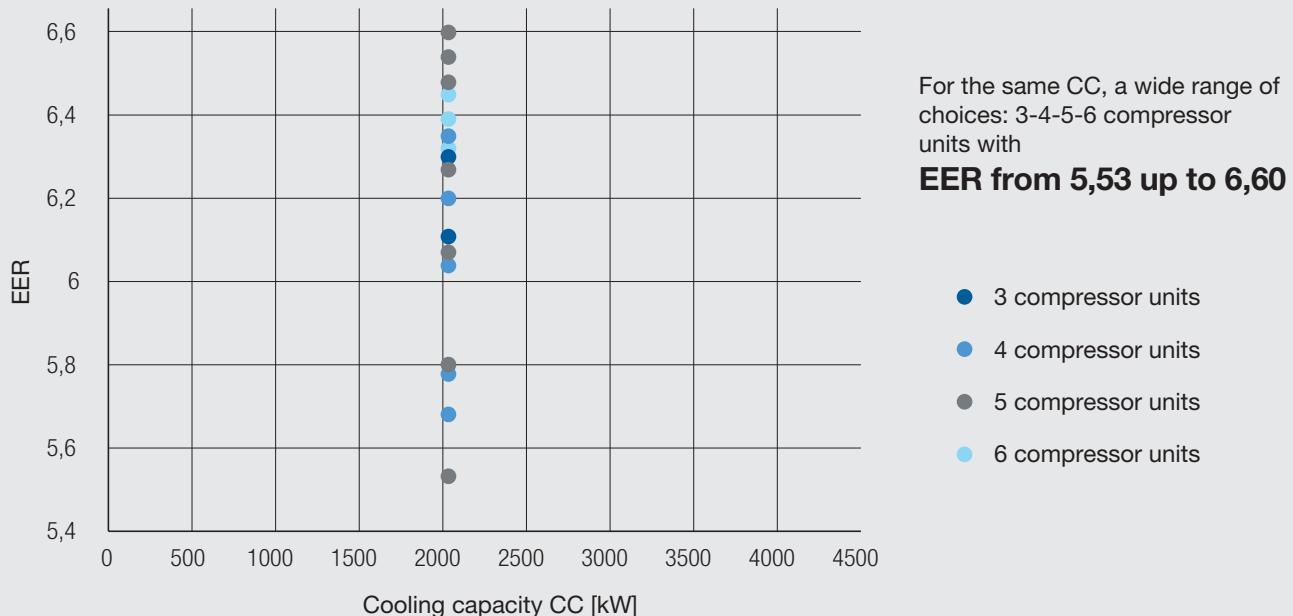
COP Full Load Efficiency up to 26% higher than AHRAE 90.1-2013

IPLV Seasonal Efficiency up to 36% higher than AHRAE 90.1-2013



Each project is different: some require top efficiency at full load while others the best initial investment, or an unrivaled seasonal performance.

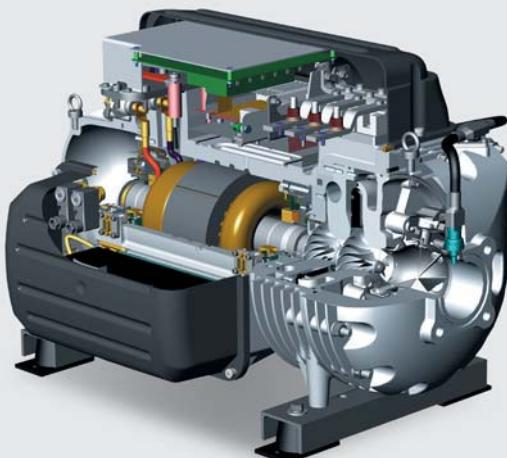
TR-W-Z is designed to cater to any needs: among the countless combinations it is always possible to find the most competitive product, without sacrificing any demands.



TECHNOLOGICAL CHOICES

Negligible inrush current, quiet operation, unrivalled efficiency and extreme flexibility comes out from a definite choice: only cutting-edge technologies.

Centrifugal oil-free compressor



The expertise makes the difference

These top level technology compressors bring enormous benefits in terms of efficiency, adjustments, vibrations and weight. Magnetic levitation eliminates the need for lubricant, its delicate management and its heat exchange loss.

Soft start, integrated in the compressors, lowers the inrush current to only 2 Amps, making the selection of power line systems more favourable.

Thorough knowlegde is necessary to harness such a concentration of technology and here is where RC brand really makes the difference thanks to its 10 years of experience in magnetic levitation compressor units and thousands of projects all over the world.

Innovative exchanger couples

Minimal approaches for maximum results

The excellent performance of oil-free centrifugal compressors are enhanced by matching them with 6 totally new heat exchanger couples (flooded evaporator and shell and tube condenser) designed to ensure the most minimal approach between the refrigerant phase changing and the water.

This allows the enhancement of the cooling capacity and the reduction of the compression work, with immediate benefit to overall efficiency.

The flooded evaporator is designed to ensure a perfect and uniform evaporation of refrigerant, without devoting any surface to the overheating (inside the shell, the boiling refrigerant finds a great amount of free room to eliminate even the minimum liquid entrainment). Generous size connections are selected, to minimize any penalization due to pressure drops.

The complete flooding of all the pipes is guaranteed, even during partialization, by the control algorithms on the expansion valve.

Even the condenser is designed for the minimum pressure drops, both in the water and refrigerant sides. The space is so well thought out that even inclined connections have been made to limit the length of the refrigerant discharge pipes.



Acoustic enclosure

The already minimal noise emissions of TR-W-Z units can be further reduced by choosing the option "acoustic enclosure", available in two variants:

 Standard -14 dB(A)  Integral -18 dB(A)



Gas detector device



TR-W-Z can be equipped with a gas detector to signal the presence of refrigerant in a closed environment. The detector has a double-threshold and can deactivate the compressors and disconnect the exchangers.

Fast restart

In some applications it is crucial to ensure the rapid restoration of cooling capacity after an interruption in power supply (black-out). The fast restart option allows for the restart of the compressors within 26" seconds after power is restored and the rapid re-entry into full operation (e.g.: unit mod. 2D00 comes back to provide 1300 kW in just 6 minutes after voltage dip).



Immediate cooling start-up

Accelerated cooling ramp-up
1300 kW are delivered within 6' after a voltage dip.

THDi and Power Factor



The careful design of electrical and electronic components and the use of specific solutions, such as compressor line reactors (std) and power factor correction capacitors (opt), reduce the THDi (Total Harmonic Distortion of current) and increase the unit's Power Factor. To fit even the most demanding requirements, modular active harmonic filters can be added to cut the THDi down to values below 5%.

HFO refrigerant

In line with the most severe environmental regulations, TR-W-Z is also available with the new green HFO 1234ze refrigerant. A solution that complies with the highest efficiency targets required by the most prestigious projects, whilst offering an eco-friendly alternative to HFCs.

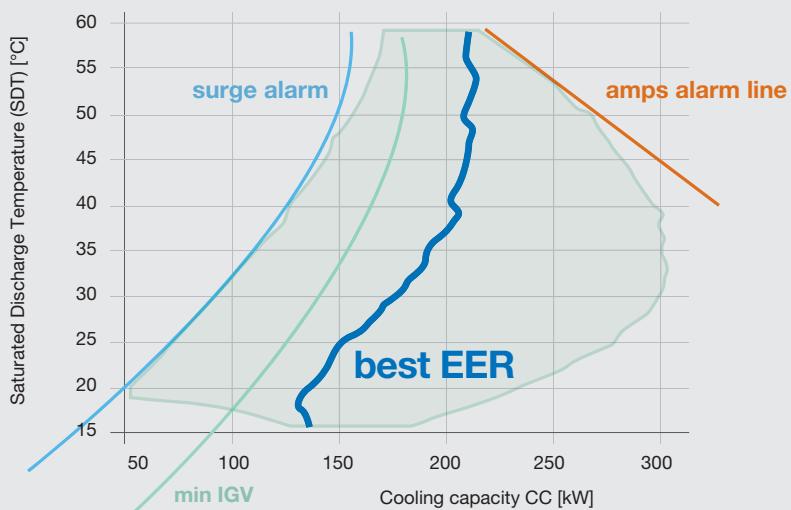


CX4

The evolution in the world of controls

TR-W-Z can count on the brand-new CX4 controller with exclusive hardware and software optimally designed to master the magnetic levitation technology.

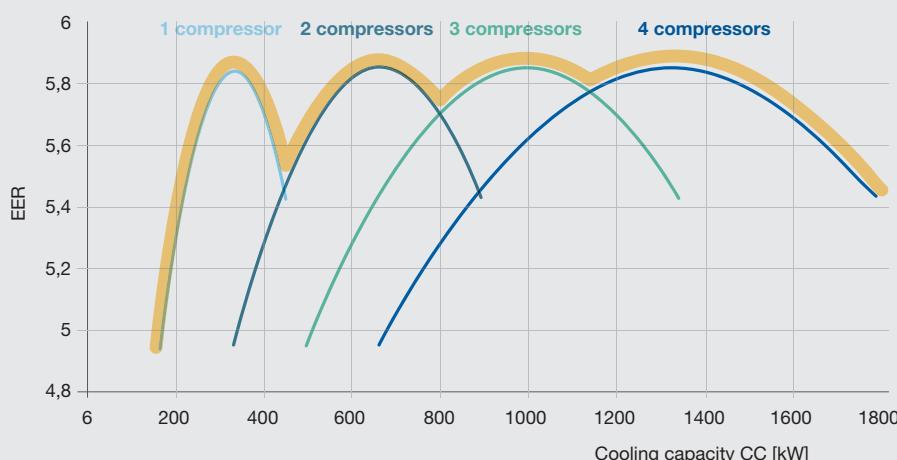
TOTAL RELIABILITY



The brand-new logic, created for CX4, optimally manages the correct compression ratio, the rotation speed, the position of IGV (Inlet Guide Vane) and the opening of the by-pass valve.

All this to ensure that the compressors are always - during start-up, in operation, in response to the thermoregulator and during shutdown - in a full safety work area (away from the limits of the "surge" and "amps").

SMART COMPRESSORS' MANAGEMENT



CX4 constantly monitors the compressor: the cooling capacity required by the thermoregulator is achieved by making the compressor work only in the envelope's area with the highest efficiency (curve "best EER").

In units with multiple compressors, CX4 employs the exclusive 'jumping staging' logic, enabling, during partialization, only the most efficient combination of compressors.

Always the best efficiency (Best EER)

CUSTOMIZED TOUCH SCREEN INTERFACE

CX4 comes with a highly personalized interface: a large color 13" touch screen, with interactive pages whose graphics have been created exclusively for TR-W-Z.

The home page shows the immediate labor status of the units and of its main operating parameters, whereas every available function is accurately described by dedicated tooltip.



Specific detail screens allow:

- ✓ Deepening of the variables related to compressors, heat exchangers, the cooling circuit and water pumps.
- ✓ Dynamic view of the unit's operating point within the specified operating limits.

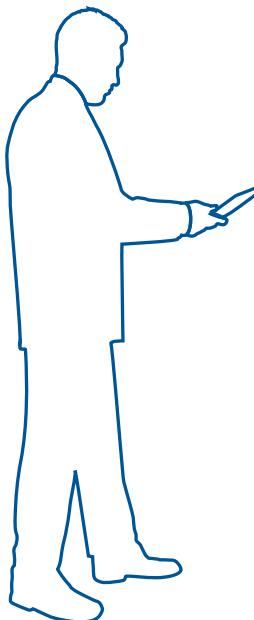


The interface allows for easy unit intervention (the safe access to data is ensured by three different password levels), and the graphic display of the monitored values. A dedicated section for the trouble shooting is also available.



KIPLink The keyboard in your pocket

KIPLink allows direct access to the CX4 controller: even possible without traditional interface, thanks to the wi-fi technology, the unit can be operated directly from any mobile device (tablet, smartphone, PC) that displays the same touch interface screens.



TR-W-Z

1A00-6D00

High efficiency water cooled chiller, with oil-free centrifugal compressors. 246-4549 kW



www.euroventcertification.com

CENTRIF. FLOODED ENERG.CL.

R HFC R134a

COOLING

VPF

VSPEED

TR-W-Z	V/ph/Hz	1A00	1B00	1B1A	1B2A	1B3A	1C00	1C1A	1C1B	1C3B
Power supply	400/3/50									
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1) kW	357	494	850	1201	1566	572	927	1063	2054
Total power input	(1) kW	68,4	90,1	160	234	294	99,2	168	189	365
EER	(1) kW/kW	5,21	5,49	5,33	5,13	5,33	5,77	5,52	5,61	5,63
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2) kW	355	493	847	1197	1560	570	924	1059	2045
EER	(1)(2) kW/kW	5,01	5,27	5,09	4,95	5,09	5,55	5,29	5,37	5,36
Cooling energy class	A	A	A	A	A	A	A	A	A	-
SEPR HT	(3)(4)	11,77	11,60	11,67	11,45	11,66	11,59	11,81	11,68	-
COOLING ONLY										
16°C/10°C										
Cooling capacity	(5) kW	376	517	894	1271	1646	614	988	1130	2165
Total power input	(5) kW	66,5	85,1	153	228	283	97,4	164	182	345
EER	(5) kW/kW	5,66	6,08	5,83	5,58	5,82	6,30	6,03	6,20	6,27
23°C/15°C										
Cooling capacity	(6) kW	387	521	911	1316	1676	658	1045	1182	2220
Total power input	(6) kW	58,5	70,8	131	201	243	89,0	147	160	292
EER	(6) kW/kW	6,62	7,36	6,95	6,56	6,89	7,40	7,09	7,40	7,60
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1) l/s	17,05	23,64	40,65	57,45	74,90	27,36	44,33	50,85	98,24
Pressure drop	(1)(2) kPa	40,2	40,0	54,6	45,3	64,0	37,3	53,2	53,3	75,0
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION										
Water flow	(1) l/s	20,25	27,86	48,12	68,38	88,63	32,02	52,19	59,73	115,33
Pressure drop	(1)(2) kPa	39,0	38,9	45,9	43,6	50,9	37,2	43,8	43,0	50,0
REFRIGERANT CIRCUIT										
Compressors nr.	N°	1	1	2	3	4	1	2	2	4
No. Circuits	N°	1	1	1	1	1	1	1	1	1
Refrigerant charge	kg	160	175	315	580	690	185	330	340	940
NOISE LEVEL										
Sound Pressure	(7) dB(A)	75	76	76	78	78	77	77	77	79
Sound power level in cooling	(8)(9) dB(A)	93	94	95	97	98	95	96	96	99
SIZE AND WEIGHT										
A	(10) mm	2910	2910	3050	3710	4690	2910	3050	3050	4720
B	(10) mm	1000	1000	1620	1710	1890	1000	1620	1620	1890
H	(10) mm	1950	1950	2190	2260	2400	1950	2190	2190	2400
Operating weight	(10) kg	2690	2800	5200	7590	9320	2880	5280	5410	11010

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger water (in/out) 30°C/35°C.

2 Values in compliance with EN14511-3:2013.

3 Seasonal space heating energy index

4 Seasonal energy efficiency of high temperature process cooling [REGULATION (EU) N. 2016/2281]

5 User side heat exchanger water temperature (in/out) 15°C/10°C; source side heat exchanger water temperature (in/out) 30°C/35°C.

6 User side heat exchanger water temperature (in/out) 23°C/15°C; source side heat exchanger water temperature (in/out) 30°C/35°C.

7 Average sound pressure level at 1m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

8 Sound power level on the basis of measurements made in compliance with ISO 9614.

9 Sound power level in cooling, indoors.

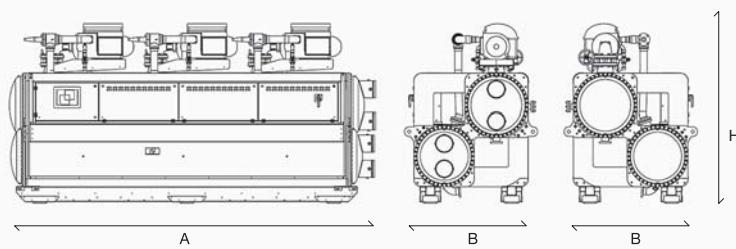
10 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP₁₀₀ 1430] fluorinated greenhouse gases.

Certified data in EUROVENT

Accessories:

- Integral acoustic enclosure (type base or plus)
- VPF (Variable Primary Flow) system
- Set-up for remote connectivity with ModBus/Echelon protocol cards
- Several devices for condensation control
- Fast restart
- Filters kit for conformity to EN 61000-6-3 (residential environments)



TR-W-Z		1D00	1D1A	1D1B	1D1C	1D2C	1D3C	1D4C	1D5C	2A00
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1)	kW	744	1098	1235	1315	1901	2475	3076	3677
Total power input	(1)	kW	122	190	213	223	321	421	517	611
EER	(1)	kW/kW	6,12	5,77	5,81	5,91	5,91	5,87	5,95	6,02
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2)	kW	742	1093	1230	1310	1893	2463	3060	3659
EER	(1)(2)	kW/kW	5,82	5,48	5,52	5,62	5,61	5,57	5,60	5,67
Cooling energy class		A	A	A	A	A	-	-	-	A
SEPR HT	(3)(4)		11,70	11,68	11,61	11,59	12,04	-	-	11,62
COOLING ONLY										
16°C/10°C										
Cooling capacity	(5)	kW	792	1169	1309	1405	2027	2640	3269	3899
Total power input	(5)	kW	117	184	203	216	312	410	499	587
EER	(5)	kW/kW	6,77	6,35	6,45	6,49	6,51	6,45	6,55	6,64
23°C/15°C										
Cooling capacity	(6)	kW	803	1194	1330	1464	2116	2772	3413	4054
Total power input	(6)	kW	98,3	158	170	190	274	363	437	510
EER	(6)	kW/kW	8,17	7,58	7,83	7,72	7,73	7,65	7,81	6,56
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1)	l/s	35,60	52,50	59,08	62,90	90,92	118,35	147,10	175,86
Pressure drop	(1)(2)	kPa	49,3	61,8	63,3	61,5	67,5	79,9	92,5	84,2
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION										
Water flow	(1)	l/s	41,31	61,42	69,05	73,35	106,01	138,13	171,36	204,55
Pressure drop	(1)(2)	kPa	48,7	51,3	51,3	49,5	56,8	51,9	60,9	70,5
REFRIGERANT CIRCUIT										
Compressors nr.		N°	1	2	2	2	3	4	5	6
No. Circuits		N°	1	1	1	1	1	1	1	1
Refrigerant charge		kg	190	340	350	360	685	975	1205	1510
NOISE LEVEL										
Sound Pressure	(7)	dB(A)	78	78	78	78	79	79	79	80
Sound power level in cooling	(8)(9)	dB(A)	96	97	97	97	99	99	100	95
SIZE AND WEIGHT										
A	(10)	mm	2910	3050	3050	3050	4690	4720	5700	6610
B	(10)	mm	1000	1620	1620	1620	1660	1890	2350	2400
H	(10)	mm	1950	2190	2190	2190	2260	2400	2450	2190
Operating weight	(10)	kg	2950	5350	5340	5420	8810	11410	15330	20580
										4070

TR-W-Z		2B00	2B1A	2B2A	2B3A	2C00	2C1A	2C1B	2D00	2D1B
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1)	kW	987	1341	1702	2063	1141	1506	1642	1485
Total power input	(1)	kW	181	257	314	378	199	265	286	244
EER	(1)	kW/kW	5,45	5,22	5,41	5,46	5,73	5,67	5,74	6,01
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2)	kW	983	1337	1694	2052	1137	1500	1635	1478
EER	(1)(2)	kW/kW	5,21	5,03	5,15	5,16	5,49	5,41	5,47	5,75
Cooling energy class		A	A	A	-	A	A	A	A	A
SEPR HT	(3)(4)		11,60	11,34	11,56	-	11,42	11,68	11,69	11,67
COOLING ONLY										
16°C/10°C										
Cooling capacity	(5)	kW	1034	1414	1784	2157	1224	1606	1747	1584
Total power input	(5)	kW	172	247	300	359	196	259	276	236
EER	(5)	kW/kW	6,03	5,71	5,94	6,00	6,26	6,20	6,33	6,68
23°C/15°C										
Cooling capacity	(6)	kW	1045	1453	1806	2172	1315	1700	1836	1613
Total power input	(6)	kW	143	214	254	301	179	232	244	200
EER	(6)	kW/kW	7,29	6,79	7,11	7,21	7,33	7,31	7,53	8,11
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1)	l/s	47,20	64,12	81,39	98,67	54,56	72,00	78,54	71,00
Pressure drop	(1)(2)	kPa	54,6	43,2	75,5	92,1	52,1	63,2	62,4	67,9
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION										
Water flow	(1)	l/s	55,69	76,13	96,10	116,35	63,90	84,44	91,96	82,48
Pressure drop	(1)(2)	kPa	44,6	42,1	51,5	59,6	41,8	50,8	49,3	56,4
REFRIGERANT CIRCUIT										
Compressors nr.		N°	2	3	4	5	2	3	3	2
No. Circuits		N°	1	1	1	1	1	1	1	1
Refrigerant charge		kg	330	610	900	1090	350	650	670	370
NOISE LEVEL										
Sound Pressure	(7)	dB(A)	77	78	78	78	78	78	78	79
Sound power level in cooling	(8)(9)	dB(A)	96	97	98	99	97	98	98	99
SIZE AND WEIGHT										
A	(10)	mm	3050	3710	4720	5700	3050	4690	4690	3050
B	(10)	mm	1620	1710	1890	2350	1620	1660	1660	1660
H	(10)	mm	2190	2260	2400	2400	2190	2260	2260	2190
Operating weight	(10)	kg	5340	7750	10610	13850	5330	8470	8700	5310
										8810

**TR-W-Z 1A00-6D00**

High efficiency water cooled chiller, with oil-free centrifugal compressors. 246-4549 kW

TR-W-Z		2D1C	2D2B	2D2C	2D3C	2D4C	3A00	3B00	3B1A	3B2A
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1) kW	2070	2479	2646	3249	3852	1062	1480	1839	2200
Total power input	(1) kW	342	420	442	538	631	210	281	336	398
EER	(1) kW/kW	6,05	5,90	5,99	6,04	6,11	5,05	5,27	5,47	5,52
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2) kW	2060	2467	2633	3231	3833	1059	1476	1830	2188
EER	(1)(2) kW/kW	5,71	5,58	5,66	5,67	5,74	4,87	5,09	5,20	5,22
Cooling energy class		-	-	-	-	-	A	A	A	-
SEPR HT	(3)(4)	-	-	-	-	-	11,48	11,35	11,57	-
COOLING ONLY										
16°C/10°C										
Cooling capacity	(5) kW	2201	2617	2816	3444	4068	1129	1557	1925	2295
Total power input	(5) kW	330	398	427	516	603	207	268	319	377
EER	(5) kW/kW	6,68	6,57	6,59	6,67	6,75	5,45	5,82	6,03	6,10
23°C/15°C										
Cooling capacity	(6) kW	2256	2638	2913	3548	4178	1178	1591	1942	2302
Total power input	(6) kW	282	330	370	444	515	186	228	267	312
EER	(6) kW/kW	8,01	8,00	7,87	7,99	8,11	6,32	6,98	7,27	7,37
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1) l/s	98,99	118,57	126,54	155,39	184,20	50,81	70,76	87,96	105,23
Pressure drop	(1)(2) kPa	76,2	83,8	83,0	97,0	87,9	45,2	43,5	74,2	90,4
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION										
Water flow	(1) l/s	115,07	138,28	147,30	180,64	213,84	60,62	83,88	103,71	123,88
Pressure drop	(1)(2) kPa	60,1	57,0	53,4	63,4	71,1	43,3	42,9	50,2	59,7
REFRIGERANT CIRCUIT										
Compressors nr.	N°	3	4	4	5	6	3	3	4	5
No. Circuits	N°	1	1	1	1	1	1	1	1	1
Refrigerant charge	kg	685	975	995	1220	1520	565	625	910	1105
NOISE LEVEL										
Sound Pressure	(7) dB(A)	79	79	80	79	80	77	78	78	78
Sound power level in cooling	(8)(9) dB(A)	99	99	100	100	101	96	97	98	99
SIZE AND WEIGHT										
A	(10) mm	4690	4720	4720	5700	6610	3710	3710	4720	5700
B	(10) mm	1660	1890	1890	2350	2400	1710	1710	1890	2350
H	(10) mm	2260	2400	2400	2400	2450	2260	2260	2400	2400
Operating weight	(10) kg	8880	11250	11450	15420	20750	7440	7370	10740	14050

TR-W-Z		3B3A	3C00	3C1A	3C1B	3C2B	3D00	3D1A	3D1C	3D2C
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1) kW	2562	1721	2076	2214	2724	2240	2594	2817	3423
Total power input	(1) kW	458	297	364	385	469	363	431	463	558
EER	(1) kW/kW	5,59	5,80	5,70	5,76	5,81	6,17	6,02	6,09	6,13
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2) kW	2549	1714	2067	2204	2711	2229	2580	2803	3404
EER	(1)(2) kW/kW	5,28	5,53	5,42	5,48	5,49	5,80	5,67	5,74	5,73
Cooling energy class		-	A	-	-	-	-	-	-	-
SEPR HT	(3)(4)	-	11,81	-	-	-	-	-	-	-
COOLING ONLY										
16°C/10°C										
Cooling capacity	(5) kW	2666	1844	2217	2359	2885	2377	2752	2992	3620
Total power input	(5) kW	432	291	356	373	449	348	413	445	534
EER	(5) kW/kW	6,17	6,34	6,23	6,33	6,42	6,84	6,66	6,72	6,78
23°C/15°C										
Cooling capacity	(6) kW	2660	1974	2355	2492	3000	2398	2782	3053	3683
Total power input	(6) kW	356	265	321	332	389	290	347	378	451
EER	(6) kW/kW	7,47	7,45	7,33	7,51	7,70	8,27	8,02	8,08	8,16
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1) l/s	122,50	82,30	99,27	105,86	130,28	107,14	124,07	134,72	163,68
Pressure drop	(1)(2) kPa	83,6	61,4	72,8	72,6	83,6	80,3	91,8	87,0	101
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION										
Water flow	(1) l/s	143,97	96,22	116,35	123,90	152,27	124,21	144,30	156,47	189,93
Pressure drop	(1)(2) kPa	67,2	50,4	49,1	47,7	60,1	66,0	59,4	57,1	70,1
REFRIGERANT CIRCUIT										
Compressors nr.	N°	6	3	4	4	5	3	4	4	5
No. Circuits	N°	1	1	1	1	1	1	1	1	1
Refrigerant charge	kg	1390	670	940	965	1180	705	975	1015	1230
NOISE LEVEL										
Sound Pressure	(7) dB(A)	79	78	79	79	79	79	80	80	80
Sound power level in cooling	(8)(9) dB(A)	100	98	99	99	100	99	100	100	101
SIZE AND WEIGHT										
A	(10) mm	6610	4690	4720	4720	5700	4690	4720	4720	5700
B	(10) mm	2400	1660	1890	1890	2350	1660	1890	1890	2350
H	(10) mm	2450	2260	2400	2400	2400	2260	2400	2400	2400
Operating weight	(10) kg	18670	8700	11010	11210	14910	9010	11250	11580	15500



R HFC R-134a **FL** CENTRIFUGAL **F** FLOODED **A** ENERGY CLASS
COOLING **VPF** **VSPEED**

TR-W-Z		3D3C	4B00	4B1A	4B2A	4C00	4C1B	4D00	4D1C	4D2C	
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	4026	1978	2337	2700	2294	2806	2985	3596	4200
Total power input	(1)	kW	651	358	419	477	395	480	484	578	670
EER	(1)	kW/kW	6,19	5,53	5,58	5,65	5,80	5,85	6,16	6,22	6,26
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	4006	1969	2325	2687	2284	2792	2969	3575	4178
EER	(1)(2)	kW/kW	5,81	5,26	5,28	5,33	5,52	5,52	5,78	5,81	5,86
Cooling energy class			A								
SEPR HT	(3)(4)		-	11,59	-	-	-	-	-	-	-
COOLING ONLY											
16°C/10°C											
Cooling capacity	(5)	kW	4238	2066	2433	2806	2456	2985	3169	3793	4407
Total power input	(5)	kW	618	337	393	448	387	464	464	550	634
EER	(5)	kW/kW	6,86	6,13	6,18	6,27	6,34	6,43	6,83	6,89	6,96
23°C/15°C											
Cooling capacity	(6)	kW	4300	2074	2431	2790	2628	3141	3198	3813	4423
Total power input	(6)	kW	519	279	323	366	353	410	388	457	524
EER	(6)	kW/kW	8,28	7,44	7,53	7,62	7,45	7,66	8,25	8,35	8,45
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	192,54	94,58	111,77	129,13	109,68	134,20	142,74	171,96	200,86
Pressure drop	(1)(2)	kPa	91,3	73,0	87,4	84,3	71,7	86,4	95,1	107	94,1
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION											
Water flow	(1)	l/s	223,13	111,34	131,38	151,51	128,23	156,71	165,52	199,16	232,41
Pressure drop	(1)(2)	kPa	71,0	49,8	58,2	68,4	49,0	60,5	63,9	66,8	77,0
REFRIGERANT CIRCUIT											
Compressors nr.	N°	6	4	5	6	4	5	4	5	6	
No. Circuits	N°	1	1	1	1	1	1	1	1	1	
Refrigerant charge	kg	1540	940	1125	1405	975	1185	1015	1235	1550	
NOISE LEVEL											
Sound Pressure	(7)	dB(A)	80	78	78	79	79	79	80	80	80
Sound power level in cooling	(8)(9)	dB(A)	101	98	99	100	99	100	100	101	101
SIZE AND WEIGHT											
A	(10)	mm	6610	4720	5700	6610	4720	5700	4720	5700	6610
B	(10)	mm	2400	1890	2350	2400	1890	2350	1890	2350	2400
H	(10)	mm	2450	2400	2400	2450	2400	2400	2400	2450	2450
Operating weight	(10)	kg	21010	10920	14300	18880	11250	15000	11580	15730	21180

TR-W-Z		5B00	5B1A	5C00	5C1B	5D00	5D1C	6B00	6C00	6D00	
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	2474	2837	2888	3401	3770	4374	2974	3486	4549
Total power input	(1)	kW	439	497	490	572	599	690	517	583	710
EER	(1)	kW/kW	5,63	5,70	5,89	5,94	6,29	6,34	5,75	5,97	6,40
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	2461	2823	2873	3385	3747	4351	2960	3470	4525
EER	(1)(2)	kW/kW	5,33	5,38	5,57	5,61	5,86	5,92	5,42	5,64	5,97
Cooling energy class			-	-	-	-	-	-	-	-	
SEPR HT	(3)(4)		-	-	-	-	-	-	-	-	-
COOLING ONLY											
16°C/10°C											
Cooling capacity	(5)	kW	2571	2943	3085	3611	3968	4577	3081	3715	4746
Total power input	(5)	kW	410	464	478	551	567	649	480	567	664
EER	(5)	kW/kW	6,27	6,34	6,45	6,55	6,99	7,05	6,41	6,56	7,14
23°C/15°C											
Cooling capacity	(6)	kW	2560	2918	3280	3780	3947	4546	3046	3923	4668
Total power input	(6)	kW	333	376	430	483	463	528	387	504	532
EER	(6)	kW/kW	7,68	7,75	7,62	7,83	8,52	8,61	7,87	7,79	8,77
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	118,31	135,67	138,09	162,63	180,26	209,19	142,22	166,69	217,53
Pressure drop	(1)(2)	kPa	87,1	83,5	86,5	82,3	109	96,4	83,9	82,8	98,1
HEAT EXCHANGER SOURCE SIDE IN REFRIGERATION											
Water flow	(1)	l/s	138,89	158,99	161,10	189,49	208,44	241,69	166,49	194,09	250,97
Pressure drop	(1)(2)	kPa	57,5	68,8	57,2	65,2	73,2	75,7	68,3	63,5	81,6
REFRIGERANT CIRCUIT											
Compressors nr.	N°	5	6	5	6	5	6	6	6	6	
No. Circuits	N°	1	1	1	1	1	1	1	1	1	
Refrigerant charge	kg	1145	1425	1195	1490	1250	1560	1440	1500	1575	
NOISE LEVEL											
Sound Pressure	(7)	dB(A)	78	79	79	80	80	81	79	80	81
Sound power level in cooling	(8)(9)	dB(A)	99	100	100	101	101	102	100	101	102
SIZE AND WEIGHT											
A	(10)	mm	5700	6610	5700	6610	5700	6610	6610	6610	6610
B	(10)	mm	2350	2400	2350	2400	2350	2400	2400	2400	2400
H	(10)	mm	2400	2450	2400	2450	2400	2450	2450	2450	2450
Operating weight	(10)	kg	14550	19150	15180	20240	15890	21350	19400	20410	21560

“BY FAR THE BEST PROOF IS EXPERIENCE”

Sir Francis Bacon

British philosopher (1561 - 1626)



WUXI NATIONAL SUPER COMPUTING DATA CENTER

2015 - Jiangsu Province (China)

Application:
Data Center

Plant type:
Hydronic System

Installed machines:
18x High efficiency water cooled chillers

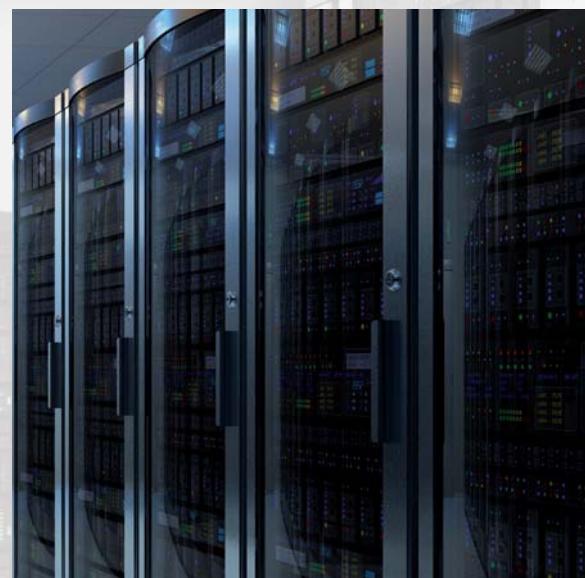
PROJECT

The Chinese Super Computing Center (Wuxi) comes from a joint investment established in 2006 by the Ministry of Science and Technology and the Wuxi Government. It is one of the most advanced high-performance computing platforms in the world.

CHALLENGE

Wuxi's performance is at 100 petaFLOPS (Floating-point Operations Per Second) and ranks among the fastest worldwide and requires massive cooling at very precise conditions, with the utmost reliability.

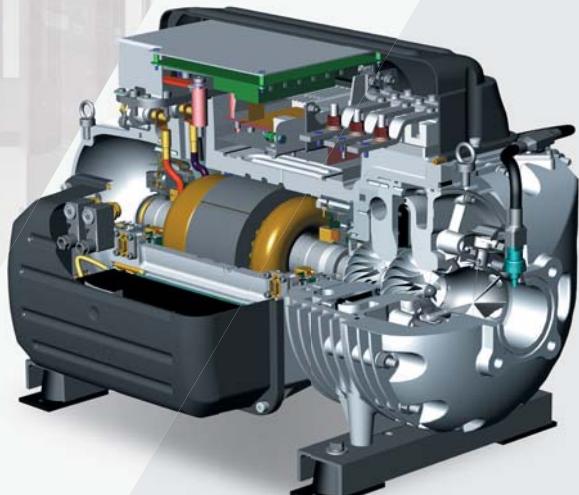
The owner imposed extremely strict requirements for the cooling system, such as water temperature stability, water collection, adaptability to the variable primary flow system (VPF) and the unit's equipment with a proportional control valve to adjust the cooling water flow and ensure the pressure difference.



SOLUTION

To satisfy the need of 28 MW, the HVAC designer selected 18 High efficiency water-cooled chillers equipped with magnetic levitation, oil-free VFD compressors, featuring the best Seasonal Energy Efficiency Ratio (ESEER), close to 10.

The cooling system, combined with further sustainable technologies, such as free cooling and VPF, has contributed to cut the entire energy consumption of the data center by 45%.



MORE THAN 1000 PROJECTS ALL OVER THE WORLD

NATIONAL GRID

2007 - Warwick - Great Britain

Application: Data Center
Plant type: Hydronic System
Cooling capacity: 4200 kW
Installed machines: 4x high efficiency water cooled chillers



VODAFONE MSC MILANO 3

2015-2016 - Milan - Italy

Application: Data Center
Plant type: Hydronic System
Cooling capacity: 1700 kW
Installed machines: 2x high efficiency water cooled chillers



Every project is characterised by different usage conditions and system specifications for many different latitudes. All of them share high energy efficiency, lowest noise emissions and total reliability of the RC brand.

ASTRO HOUSE DATA CENTER

2012- Fareham - Great Britain

Application: Data Center

Plant type: Hydronic System

Cooling capacity: 1650 kW

Installed machines: 3x high efficiency low condensing water cooled chillers



IIT - INDIAN INSTITUTE OF TECHNOLOGY

2012 - Kanpur - India

Application: Data Center - School / University

Plant type: Hydronic System

Cooling capacity: 341 kW

Installed machines: 3x high efficiency high condensing water cooled chillers





for a greener tomorrow



Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.

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